

# A WORLDWIDE NETWORK

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# ASIA

STIHL CHINA – QINGDAO | ZAMA CHINA – HUIZHOU, HONG KONG | ZAMA JAPAN – MORIOKA | ZAMA PHILIPPINES – BATANGAS





# A WORLDWIDE NETWORK

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## DIVERSE SUCCESS 15 YEARS OF STIHL IN CHINA

### 2006

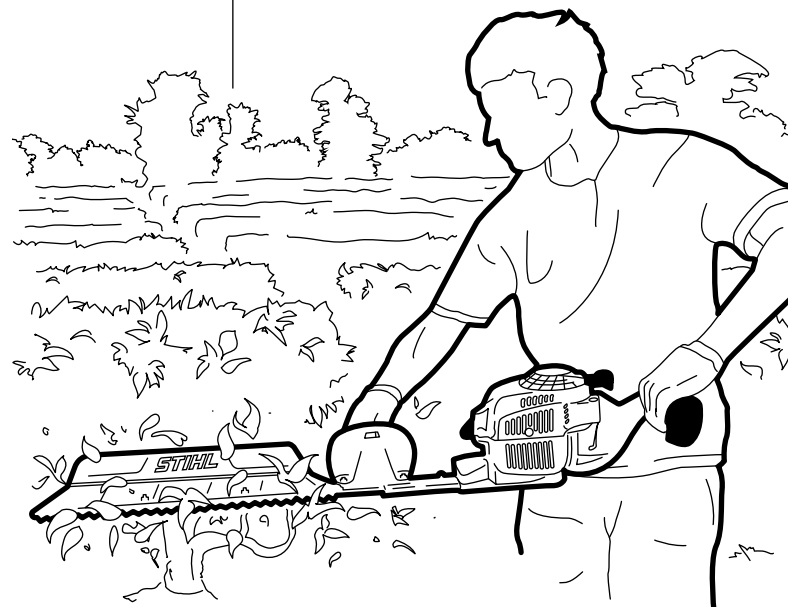
STIHL Qingdao opens its first production location in China.

### 15,000,000

**PRODUCT UNITS** have been produced at STIHL Qingdao so far.

### 1,252

**EMPLOYEES** currently work in the company's 65,000 square meters of production and office space.



## STIHL HS 52

This **HEDGE TRIMMER** is produced in Qingdao specifically for the Asian market. It is primarily used for **HARVESTING TEA**.







# BRAZIL

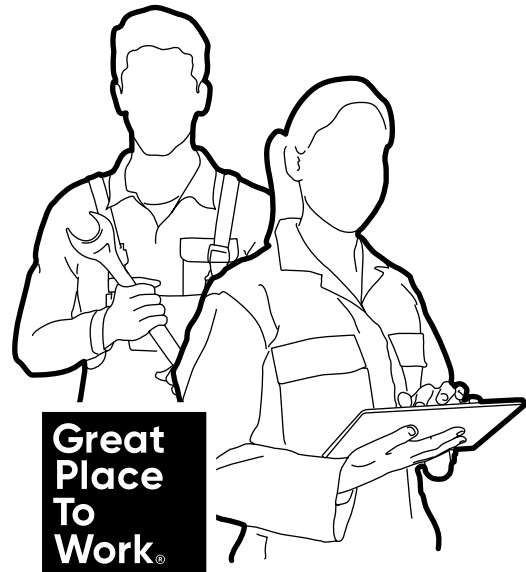
SÃO LEOPOLDO







## A FLOURISHING FUTURE GROWING SUCCESS IN THE SOUTH OF BRAZIL



### A PERFECT PLACE

STIHL Ferramentas Motorizadas has won several awards as one of Brazil's best employers. The São Leopoldo location is a standout for its positive working environment in particular.

## 1973

was the year STIHL expanded with the start of operations at its first international production company, in Brazil.



## 10.7

**MILLION EUROS** was invested in São Leopoldo in facilities for research and development.

## 90%

**OF ALL CYLINDERS** installed in STIHL products come from Brazil.











# AUSTRIA

LANGKAMPFEN





## GETTING DOWN TO WORK IN THE GARDEN

EXPERTISE FROM STIHL TIROL

# 1981

VIKING GmbH founded – the Langkampfen company has been part of the STIHL Group since 1992. VIKING products have been marketed exclusively under the STIHL brand by STIHL Tirol GmbH since 2019.

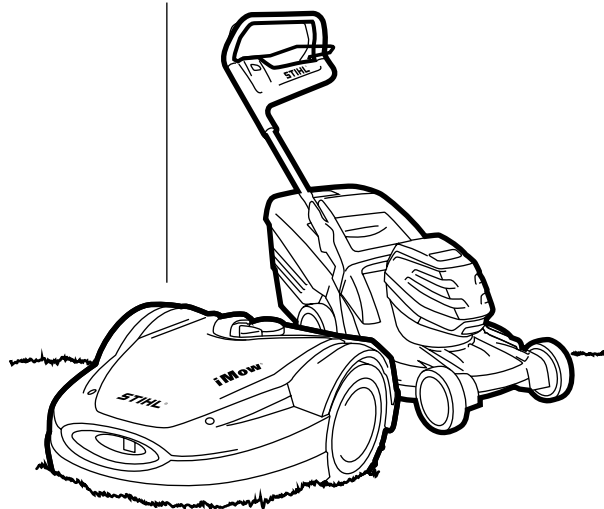
# 743

**EMPLOYEES**  
work at STIHL Tirol.

# 178

### MODELS OF GROUND-SUPPORTED OUTDOOR POWER EQUIPMENT

make up the STIHL range. STIHL Tirol is the center of expertise within the STIHL Group for lawn mowers, robotic mowers, ride-on mowers, and shredders. The Langkampfen company also assembles numerous handheld battery-powered products.



# 3,000

**SQUARE METERS** is the area of the iMOW test space on the roof at STIHL Tirol.











# SWITZERLAND

WIL, BRONSCHHOFEN



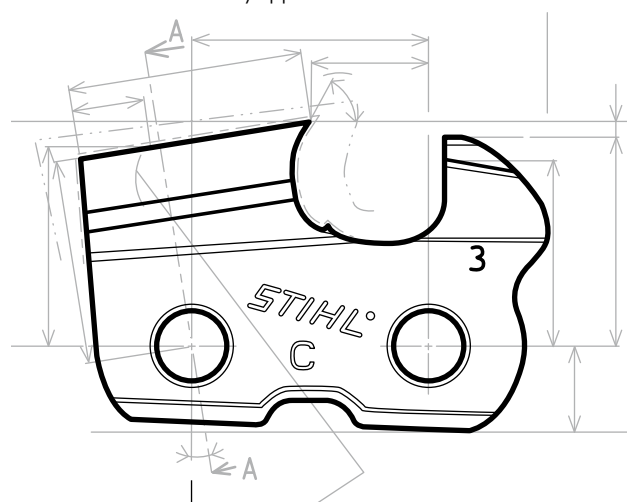
## PRECISION, TOOTH BY TOOTH

### THE SWISS CHAIN PLANTS

MORE THAN

# 70

**SAW CHAIN TYPES** are produced at the chain plants in Switzerland. That means STIHL customers have the right equipment for any application.

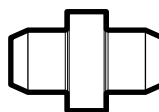


# 983

**EMPLOYEES** work at the Wil and Bronschhofen plants.

# 1974

Production company founded.



Small but vital: **RIVETS** hold the saw chain together. To make the chains as durable as possible, every single rivet is induction heat-treated to harden it.











# UNITED STATES

STIHL – VIRGINIA BEACH | ZAMA – FRANKLIN





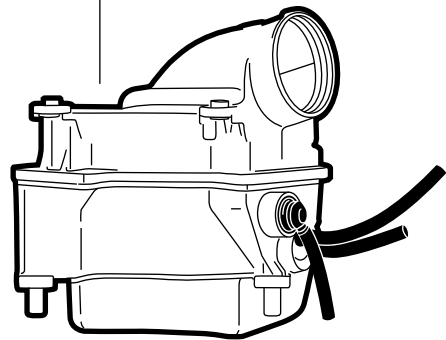
## REAL PEOPLE - STIHL PEOPLE AT HOME IN THE LARGEST MARKET

# 1974

STIHL Inc. founded in Virginia Beach. Today, it is the largest production company within the STIHL Group.

# 16

**MILLION KILOGRAMS OF GRANULATE** are used in plastic production each year.



# 32

**SECONDS** and the **STIHL 4180 FUEL TANK** is molded, welded, assembled, and checked to make sure it is properly sealed, all inside an automated unit.

# 2,156

**EMPLOYEES** work at the Virginia Beach company.











# GERMANY

WAIBLINGEN, FELLBACH, LUDWIGSBURG, WEINSHEIM, WIECHS AM RANDEN



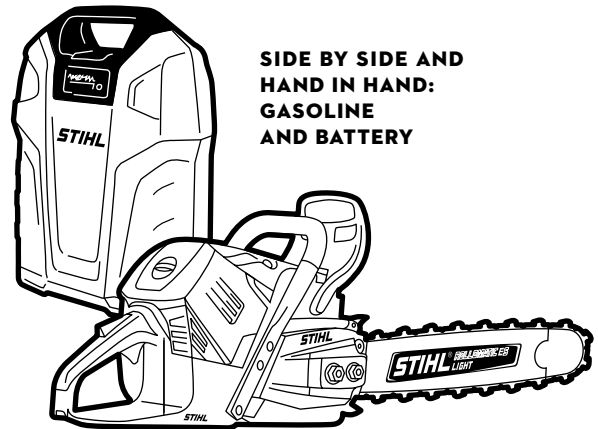


## THE ROOTS OF SUCCESS

### STIHL FOUNDING COMPANY IN GERMANY

# 1926

Company founded in Cannstatt  
under the name Ingenieurbüro  
A. Stihl.

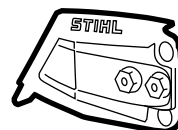


**SIDE BY SIDE AND  
HAND IN HAND:  
GASOLINE  
AND BATTERY**

The STIHL founding company in Germany makes gasoline-powered tools for professional users. A separate battery pack production unit began operating in Waiblingen in 2018. This is one way the company is underpinning its efforts to manufacture top-of-the-line technology, including for battery products.

# 5,262

**EMPLOYEES** make up the staff  
of the eight locations falling within  
the German founding company.



# 32,000,000

**COMPONENTS** leave the STIHL  
magnesium pressure casting plant  
in Weinsheim each year.



